



▪ Purchasing scope

Production materials

- Plastic parts of thermoplastic materials (PPS, PPA, PA 6.6)
- Plastic granulate for thermoplastic plastics
- Elastomeric seals, round ring gaskets and molded rubber parts of NBR, HNBR and EPDM
- Automatic lathe parts of brass and stainless steel
- Deep-drawn parts of brass and stainless steel
- Stampings of brass, bronze and stainless steel
- Aluminium diecast parts / sand cast parts incl. processing
- Tension, pressure and leg springs
- Small parts according to DIN and drawing made of brass and stainless steel
- Heating resistances and NTC
- Belts of stainless steel, brass and bronze

Investments

Automatic stamping and metal forming systems

- Presses of 125 to 200 tonnes

Assembly

- Assembly systems and automatic systems for modules (variant assembly);
- Testing systems for leak and function tests

Construction of jigs and fixtures

- Machines and facilities for the construction of jigs and fixtures

Extruding machines for plastic

- Extruding machines for plastic with locking pressures of 25 — 100 tonnes

Tools

- Stamping tools
- Plastic injection molding dies
- Progressive composite dies

EDP/CAD systems

Services

Facility management

- Building cleaning (interior and exterior)
- Building maintenance (maintenance and preventive upkeep, tradesmen services)
- Telephone systems and accessories based on the newest technologies

■ Purchasing scope



Reuse/disposal management of waste with metal content, annual volume of app. 300 tonnes

- | | |
|------------------------------------|------------|
| • Wood | EAK 150103 |
| • Emulsions | EAK 120109 |
| • Paper, cardboard, pasteboard | EAK 150101 |
| • Plastic foils, tightening straps | EAK 150102 |

Operating materials

- Cardboard and corrugated cardboard cartons, printed or unprinted
- Advertising materials (brochures, advertising services)
- Office furnishings and materials
- Cutting tools

Carrier services

- Courier services
- Consolidated shipments
- Seaport shipping
- Air shipping
- Storage
- Logistical services